

Rear Stabilizer Bar - F-450/F-550

Special Tool(s) / General Equipment

Locking Pliers

Removal

NOTICE: Suspension fasteners are critical parts that affect the performance of vital components and systems. Failure of these fasteners may result in major service expense. Use the same or equivalent parts if replacement is necessary. Do not use a replacement part of lesser quality or substitute design. Tighten fasteners as specified.

NOTE: Removal steps in this procedure may contain installation details.

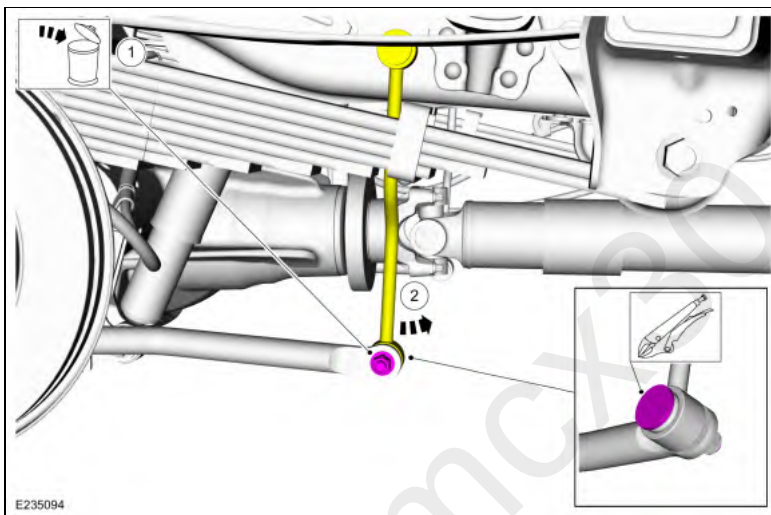
1. With the vehicle in NEUTRAL, position it on a hoist.
Refer to: Jacking and Lifting - Overview (100-02 Jacking and Lifting, Description and Operation).
2. On both sides.
 1. **NOTICE:** Hold the circular flange on the rear stabilizer link stud with locking pliers. Allowing the stud to turn could break the bond between the rubber isolator and the stud requiring link replacement.

Remove and discard the stabilizer bar link lower nut.

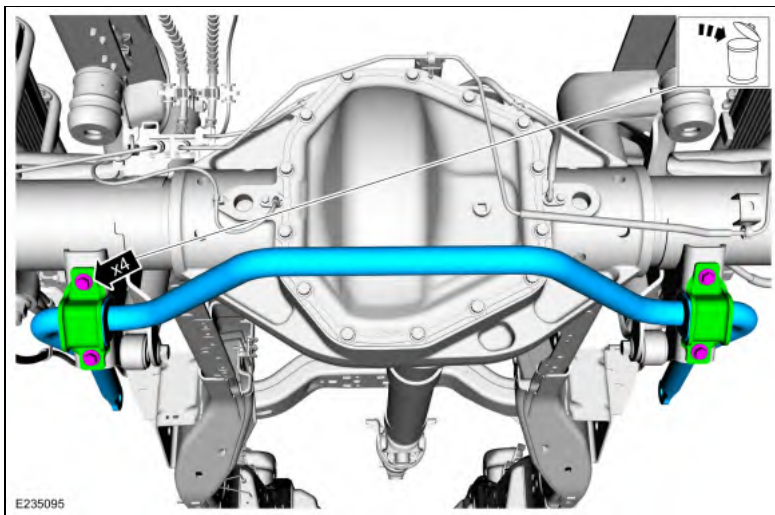
Use the General Equipment: Locking Pliers

Torque: 76 lb.ft (103 Nm)

2. Position the stabilizer bar link aside.



3. Remove and discard the stabilizer bar bracket bolts, and remove the stabilizer bar brackets and the stabilizer bar.
Torque: 35 lb.ft (48 Nm)



Installation

1. To install, reverse the removal procedure.